

DTF PREMIUM MATT

FOR LIGHT & DARK COLORED GARMENTS AND OTHER MATERIALS

Only for DTF Inks



PRINT

Before Printing:

1. Use Latex gloves. Finger prints can affect the print quality. Keep the surface clean and free from dust.
2. Print on the Matt side of the film.

Printer Settings:

3. Follow the recommended DTF printer or RIP software settings.

After Printing:

4. Printers with a heating-plate: Set the temperature to 40-50°C/104-122°F and wait for 5-10 seconds max, before applying the glue-powder.
5. Printers without a heating-plate: Wait for at least 20-30 seconds, before applying the glue-powder.



APPLY THE GLUE-POWDER

1. Apply the glue-powder according to the instructions of the manufacturer.
2. Make sure the glue powder covers the whole design.
3. Remove any excess glue-powder from the film.




CURE THE GLUE-POWDER

1. Cure the glue using a drying oven. Set the temperature to **130°C/266°F for 2 minutes**.
(Follow the glue-powder application instructions provided by the manufacturer).



PRESS YOUR TRANSFER

Press your transfer with the parameters indicated in the table below. As soon as the press is open, peel INSTANTLY/HOT.

|  | PRE-PRESS | TEMP | TIME | PRESSURE |
|---|-----------|---------------|---------|-----------------------------|
| COTTON | 15 sec. | 135°C / 275°F | 20 sec. | 2 Bar / 29 PSI / Low-Medium |
| POLYESTER | NO | 120°C / 248°F | 20 sec. | 2 Bar / 29 PSI / Low-Medium |
| POLYPROPYLENE | NO | 105°C / 221°F | 20 sec. | 2 Bar / 29 PSI / Low-Medium |
| MIXED FABRIC | 5 sec. | 120°C / 248°F | 20 sec. | 2 Bar / 29 PSI / Low-Medium |



Washability up to 60°C/140°F (Hot Wash). Turn garments inside out before washing. Do not use fabric softener or liquid detergents.



Do Not Tumble Dry. Hang-dry or line-dry recommended.



Do Not Iron Directly on the design. Cover the print with baking paper before ironing.

IMPORTANT:

Wait 24 hours before washing the garment. If all parameters are respected, the resistance to washing reaches up to 60°C/140°F (Hot Wash) in the washing machine.